



CNC Turn Programmer/Setter Back Shift

Job Title –CNC Turning Programmer/Setter

Company: Rotec Engineering Group

Location / department – Fixed Head Department

Salary: TBC

Reporting to – General Manager

Hours: 12pm – 8.15pm Mon – Fri
30-minute break totaling 40hrs

(weekends available also)

Holiday: 28 Days Inc bank holidays and company shutdowns.

Progression

Looking for a driven candidate to join our growing business as a CNC Programmer/Setter mastering all areas of programming/setting and operating of CNC turning machines.

The position offers fantastic opportunities for individuals who are able to demonstrate the ability to Programme/Set and operate the CNC lathes

Job Purpose

Working for a busy sub contract engineering company, you will be supporting and developing the growing section of our turning divisions, with robot integration, this is a permanent position offering a lot of progression and growth.

Key Activities to be developed

- Programme/Set and Operate lathes
- Responsible for keeping machines clean and in perfect condition
- Responsible for quality and full conformity to the drawings/3D CAD models, eager to produce the best possible quality
- Liaise closely and support the production team, updating them of any potential issues
- To be able to use manual machinery such as lathes and milling machines
- To be able to work as part of a small team inspecting own work and that of others within the section.
- Have an excellent eye for detail with good use of hand tools to deburr own work.
- To maintain Engineering tolerances and be able to adjust the machine accordingly.
- Ability to operate the machines once set

Other responsibilities

- Health, Safety & Environmental procedures



- House keeping
- Liaising with Production Control and Customer

Directly Supervised

- General Manager

Education, Experience / Qualifications

- Proficient in Setting and offsets using Fanuc controls
- At least 3 years Setting experience

Personal Characteristics

- Competitive in Nature
- Analytical
- Enthusiastic.
- Organized
- Flexible approach.
- Excellent communication skills.
- Problem solving ability.
- Commercially aware.
- Self motivating.
- Proactive attitude.

This is not an exhaustive list, and should be used as a general guide to the type of person required to be successful in this job.